



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate no.:
AMMM00003B7

This is to certify:

that

Isselburg Guß- und Bearbeitung GmbH
Minervastraße 1, 46419 Isselburg,
Germany

is an approved manufacturer of
Iron Castings

in accordance with

DNV rules for classification – Ships
DNV class programme – DNV-CP-0249 Iron castings

and the following particulars:

Iron type	Grey cast iron, Nodular cast iron
Casting method	See page 2
Max. weight	See page 2
Max. wall thickness	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2025-08-19**

This Certificate is valid until **2028-08-18**.

DNV local unit: **Essen**

Approval Engineer: **Christian Wildhagen**



for **DNV**

This document has been digitally signed and will
therefore not have handwritten signature

Martin Wenning

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to USD 300 000.

Particulars of the approval

Cast iron

Iron type	Grade ³⁾	Casting method ¹⁾	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition ²⁾
Grey	200	SC	500	80	AC
	250				
	300				
	350				
Nodular	NV NCI-2	SC	500	80	AC
	NV NCI400				
	NV NCI500-7				
	NV NCI600-3				

Remarks:

- ¹⁾ SC: sand casting
- ²⁾ AC as cast
- ³⁾ Incl. equivalent grades in acc. to other standards